



Shore Power Rig Startup Procedure

1. Open breaker panel and make sure all breakers are **OFF**.
2. Carry shore power cable to the jobsite breaker panel. (with appropriate breaker) Connect neutral and ground wires **FIRST** before inserting the double pole breaker. Flip breaker to the **ON** position.
3. Return to spray rig and flip the air compressor breaker to the **ON** position **FIRST**, then flip **ALL** other breakers to the **ON** position.
4. Turn on **Main Power** switch to proportioner. (**Large Red Switch** on left side of proportioner panel)
5. Turn on **Control Power** to proportioner. (Right side of proportioner panel)
6. Turn on the **Hose Heater** first and let it get up to set temperature. (Hose will heat faster if left coiled on hose hangar)
7. During this time inspect spray gun to ensure it is ready to spray.
8. When the **Hose Heat** is up to Temp and you are ready to spray, turn on primary proportioner heaters. (**A and R Heaters**)
9. Make sure Air Lines are plugged into Transfer Pumps.
10. Ensure all fluid valves are in the open position.
11. Turn the **Pump Motor Power** switch to the **ON** position and the Pump switch to **NORMAL** position.
12. Open check valves on gun block.
13. You are now ready to spray.

Shore Power Rig Shutdown Procedure

1. Once you are done spraying for the day, return the spray hose back to the spray rig.
2. Park the machine by turning the pump switch to the **RETRACT** position.
3. Bleed pressure gauges to **500 psi** by opening the recirculation valves on the front of the proportioner. (**Red Handle Valves**)
4. Turn off **All Three Heaters** and **Motor Power**.
5. Turn off **Main Power** switch to the proportioner.
6. Close the manual valves on the gun block.
7. Drill out the pattern control tip and mixing chamber one final time.
8. With the air to the gun on, grease the gun until a fine grease mist comes out the end of the gun.
9. Turn all breakers **OFF**.
10. Return to the jobsite breaker panel. Flip shore cable breaker to the **OFF** position and disconnect shore power breaker first before removing the ground and neutral wires from the breaker box.